

Tolerances for Rods, Bars and Wires of CW008A

Tolerances for Rods, Bars and Wires of Steel

Dimensions: EN 13601:2013*

Dimensional tolerances for round, square and hexagonal rod and wire

Dimensions in millimetres

Nominal sizes	Tolerances	
	Round rod and wire (diameter) Class A	Square and hexagonal rod and wire (width across-flats) Class A
$2 \leq D/W \leq 3$	0 - 0,06	-
$3 < D/W \leq 6$	0 - 0,08	0 - 0,12
$6 < D/W \leq 10$	0 - 0,09	0 - 0,15
$10 < D/W \leq 18$	0 - 0,11	0 - 0,18
$18 < D/W \leq 30$	0 - 0,13	0 - 0,21
$30 < D/W \leq 50$	0 - 0,16	0 - 0,25
$50 < D/W \leq 80$	0 - 0,19	0 - 0,30
$80 < D/W \leq 120$	0 - 0,35	0 - 0,54
$120 < D/W \leq 160$	0 - 0,60	0 - 0,63

* Values are referred from Table 5 of EN 13601:2013

Dimensions: EN 13601:2013*							
Tolerances on width and thickness of bar and rectangular wire						Dimensions in millimetres	
Nominal width	Tolerance on width	Tolerance on nominal thickness for range of thickness					
		$0,5 \leq t \leq 3$	$3 < t \leq 6$	$6 < t \leq 10$	$10 < t \leq 18$	$18 < t \leq 30$	$30 < t \leq 40$
$1 \leq W \leq 10$	$\pm 0,08$	$\pm 0,05$	$\pm 0,06$	$\pm 0,08$	-	-	-
$10 < W \leq 18$	$\pm 0,10$	$\pm 0,05$	$\pm 0,06$	$\pm 0,08$	$\pm 0,10$	-	-
$18 < W \leq 30$	$\pm 0,15$	$\pm 0,05$	$\pm 0,07$	$\pm 0,09$	$\pm 0,10$	$\pm 0,15$	-
$30 < W \leq 50$	$\pm 0,20$	$\pm 0,06$	$\pm 0,09$	$\pm 0,10$	$\pm 0,12$	$\pm 0,15$	$\pm 0,20$
$50 < W \leq 80$	$\pm 0,25$	$\pm 0,09$	$\pm 0,10$	$\pm 0,12$	$\pm 0,15$	$\pm 0,18$	$\pm 0,25$
$80 < W \leq 120$	$\pm 0,30$	-	$\pm 0,12$	$\pm 0,15$	$\pm 0,18$	$\pm 0,23$	$\pm 0,30$
$120 < W \leq 160$	$\pm 0,40$	-	-	$\pm 0,18$	$\pm 0,20$	$\pm 0,25$	$\pm 0,35$
$160 < W \leq 200$	$\pm 0,50$	-	-	$\pm 0,20$	$\pm 0,25$	$\pm 0,30$	$\pm 0,40$

* Values are referred from Table 6 of EN 13601:2013

Dimensions: EN 13601:2013*		
Radii for rounded corners of rod, bar and wire		
Dimensions in millimetres		
Nominal thickness <i>t</i> or width <i>W</i> across-flats	Corner radius	Tolerance on corner radius
0,5 ≤ <i>t</i> / <i>W</i> ≤ 1	0,5 * <i>t</i> / <i>W</i>	-
1 < <i>t</i> / <i>W</i> ≤ 3	0,5	-
3 < <i>t</i> / <i>W</i> ≤ 6	0,8	± 0,2
6 < <i>t</i> / <i>W</i> ≤ 10	1,0	± 0,3
10 < <i>t</i> / <i>W</i> ≤ 30	1,6	± 0,4
30 < <i>t</i> / <i>W</i> ≤ 80	2,5	± 0,5
80 < <i>t</i> / <i>W</i> ≤ 120	4,0	± 1,0
120 < <i>t</i> / <i>W</i> ≤ 160	6,0	± 1,0

* Values are referred from Table 8 of EN 13601:2013

Dimensions: EN 13601:2013*	
Tolerance on fixed lengths (FL)	
Ordered length	Tolerance
$L \leq 3000$	+5 0
$3000 < L \leq 6000$	+10 0
$6000 < L \leq 10000$	+15 0

* Values are referred from Table 9 of EN 13601:2013

Dimensions: EN 13601:2013*
Maximum twist of square or hexagonal rod or rectangular bar

Nominal width W mm	Maximum permitted twist v mm	
	In any 1 m length	In total length L (in m)
$10 \leq W \leq 18$	1,0	$1,0 \times L$
$18 < W \leq 30$	1,5	$1,5 \times L$
$30 < W \leq 50$	2,0	$2,0 \times L$
$50 < W \leq 80$	3,0	$3,0 \times L$
$80 < W \leq 120$	4,5	$4,5 \times L$
$120 < W \leq 200$	6,0	$6,0 \times L$

* Values are referred from Table 10 of EN 13601:2013

Dimensions: EN 13601:2013*
Straightness of rod and bar

Nominal diameter, width across-flats, thickness or width	Maximum deviation from straightness (See Figure 5 in EN 13601:2013)		
	h_2 in any length l_2 of 400 mm	h_1 for total length l_1	
$10 \text{ mm} \leq$	0,8 mm	$1 \text{ m} \leq l_1 \leq 4 \text{ m}$	$> 4 \text{ m}$
		$2,00 \text{ mm} \times l_1$	by agreement

* Values are referred from Table 11 of EN 13601:2013

Dimensions: EN 13601:2013*
Flatness of bar

Nominal width W mm	Maximum deviation from flatness e for nominal thickness mm	
	$1 \leq t \leq 6$	$6 < t \leq 40$
$10 \leq W \leq 30$	0,2	0,15
$30 < W \leq 50$	0,3	0,2
$50 < W \leq 80$	0,4	0,25
$80 < W \leq 120$	0,5	0,3
$120 < W \leq 200$	-	0,5

Where the ratio nominal width: nominal thickness is greater than 15:1, the deviation from flatness shall be agreed between the purchaser and the supplier.

* Values are referred from Table 12 of EN 13601:2013

Dimensions: EN 13601:2013*
Sampling rate

Nominal diameter or width across-flats w mm	Mass of inspection lot for one test sample kg
$0,1 < d/W \leq 0,8$	≤ 100
$0,8 < d/W \leq 3,0$	≤ 250
$3,0 < d/W \leq 10,0$	≤ 500
$10,0 < d/W \leq 25,0$	≤ 1000
$25,0 < d/W \leq 50,0$	≤ 1500
$50,0 < d/W$	≤ 2000

For wire with polygonal or rectangular cross-section, the diameter of a round wire of equivalent cross-sectional area.

* Values are referred from Table 13 of EN 13601:2013